

Date: Wednesday, 3/21/2007 10:12:02 AM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ANGLE EXTRUSION
Job Number : 31395	
Estimate Number : 10047	
P.O. Number : N/A	Part Number : D6203
This Issue : 3/21/2007 S.O. No. : N/A	Drawing Number : D6203 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 29413	Material : N/A
Written By : _____	Due Date : 3/28/2007 Qty: 20 Um: Each
Checked & Approved By : _____	
Comment : Est. A: 01.05.16 New Issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 3373

a) Description: Angle extrusion 1.500" x 1.500" x 0.125"

b) Material: 6061-T6/T651 (QQ-A-200/8)

c) Minimum ultimate tensile strength = 38 ksi

d) Minimum yield tensile strength = 35 ksi

CD 207/03/21

20 FT

2.0

D6203P

Angle 6061T6 1.5x1.5x125



Comment: Qty.: 1.0000 f(s)/Unit Total: 20.0000 f(s)

Angle 6061T6 1.5x1.5x125

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

CD 7/3/02

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D6203

En 07/04/04

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAT-03 En 07/04/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: FD Date: 07/04/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/21/2007 10:12:02 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE EXTRUSION

Job Number: 31395

Part Number: D6203

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(22)

Comment: FINAL INSPECTION/W/O RELEASE

PD7 104/05

Job Completion



ll 87-01-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

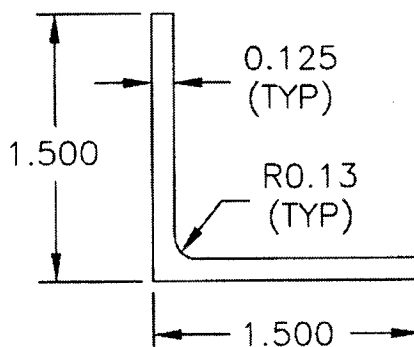
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D6203	REV. A SHEET 1 OF 1
DATE 01.04.10		TITLE ANGLE EXTRUSION	SCALE 1:1
A	01.04.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
01.04.23 *[Signature]*



D6203-XXX ANGLE EXTRUSION
WHERE XXX IS LENGTH IN INCHES

EG.
D6203-027 IS 27 INCHES LONG

PURCHASE MATERIAL: ALUMINUM ANGLE
1.500" x 1.500" x 0.125"
6061-T6/T6511 (QQ-A-200/8)
MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi
MINIMUM YIELD TENSILE STRENGTH = 35 ksi

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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W/O 31395
C 207/03/21



935, boul. du Havre
Valleyfield (Québec)
J6S 5L1

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MONTREAL: (514) 336-4248

FAX: (450) 377-5696

FAX : (514) 336-4246

ONTARIO : 1-800-667-4248

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1270 ABERDEEN STREET
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ONTARIO
K6A 1K7

COMMANDE
ORDER

Nº 119286

DATE 21/03/07

BON DE LIVRAISON **N°**
PACKING SLIP

DATE DE LIVRAISON
DELIVERY DATE 23/03/07

VOTRE N° DE COMMANDE / YOUR P.O. N°	VENDEUR / SALESMAN	CODE CLIENT / CUST. CODE	EXPEDIE PAR / SHIP VIA	TERMES / TERMS	TERR.	REMARQUES / REMARKS	PAGE N°
3373	D	DAER		NET 30 JOURS	2R		001

[illegible]

POIDS TOTAL	10.00
TOTAL WEIGHT	

CONDITIONS

[illegible]

CONDITIONS

[illegible]

MERCHANDISE RECUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

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PRÉPARÉ / PREPARED	VÉRIFIÉ / VERIFIED
--------------------	--------------------

PAR	9	PAR
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RY

LIBRE / DELIVERED

HEURE / TIME

PLR
BY

2

SIGNATURE DU CLIENT / CUSTOMER'S SIGNATURE

STAT

SOUS-TOTAL	
SUB TOTAL	

T.P.S.
G.S.T.

T.V.Q.
Q.S.T.

TOTAL

ALusource Inc.
Acier Transbec
 Packing List

Alusource Ref: 3135-B1
 PO: 022116

QTY	DESCRIPTION	SIZE	ITEM #	QTY	ITEM #	QTY	ITEM #	QTY	ITEM #
148	Angle	32	NSXC111-009	6061-T6511	1.50X1.50X.125X240	64	545	565	533
198	Flat Bar	45	NSXC103-002	6061-T6511	.125X1.000X240"	198	584	604	472
488	Square Tube-Sq. Crn.	106	NSXC106-011	6063-T5	1.00X1.00X.125X252"	56	604	624	447
489	Square Tube-Sq. Crn.	105	NSXC106-011	6063-T5	1.00X1.00X.125X252"	58	604	624	447
Total Lbs.						2337	2417		